Mac 联机打印操作说明
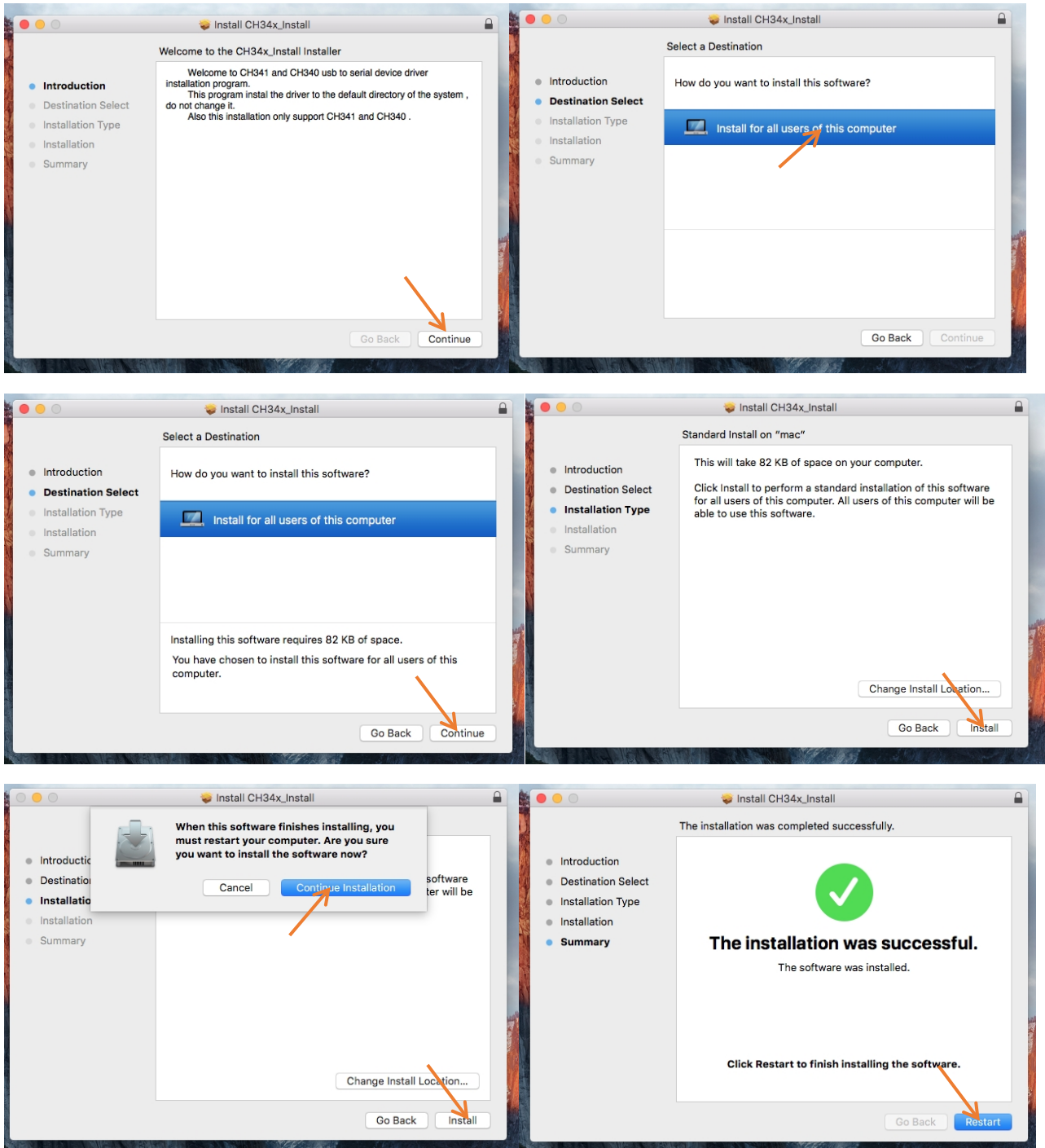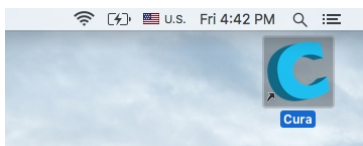
一、安装 USB 驱动程序

1. 双击驱动程序 CH34x_Install.pkg，进入驱动安装界面，如下图：
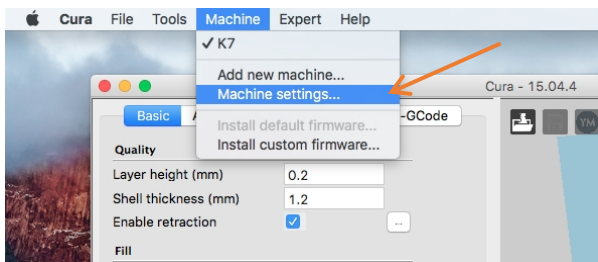
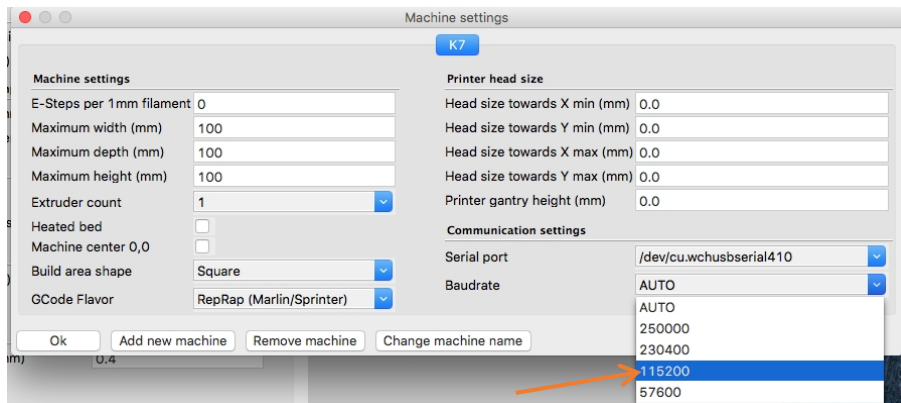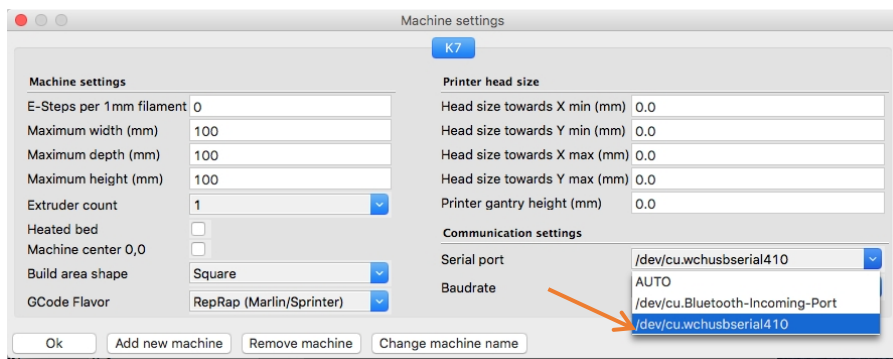## 二、联机打印

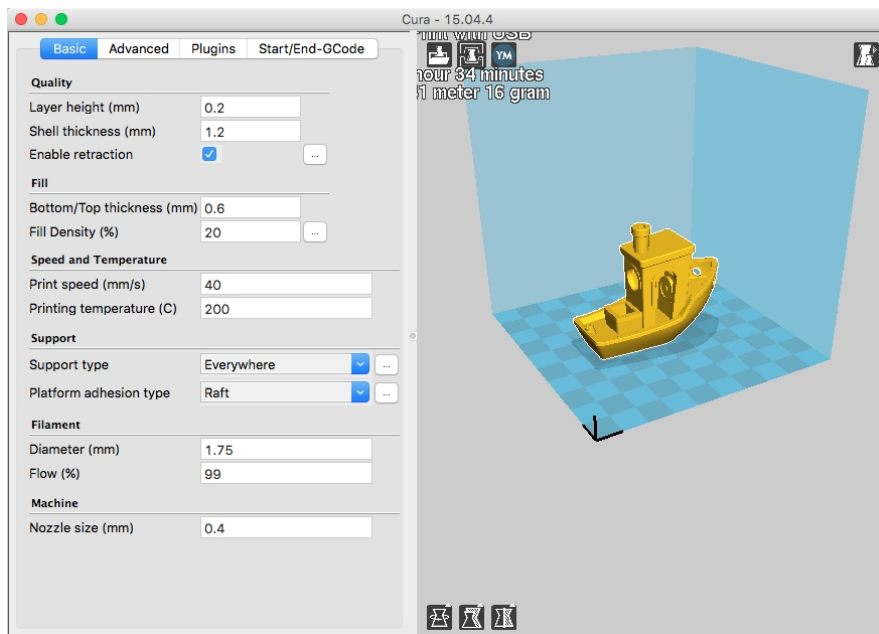1、使用数据线一端连接打印机，另一端连接电脑以及连接电源

2、把 TF 卡插入打印机背面的卡槽中

3、双击软件图标，打开 CURA 切片软件

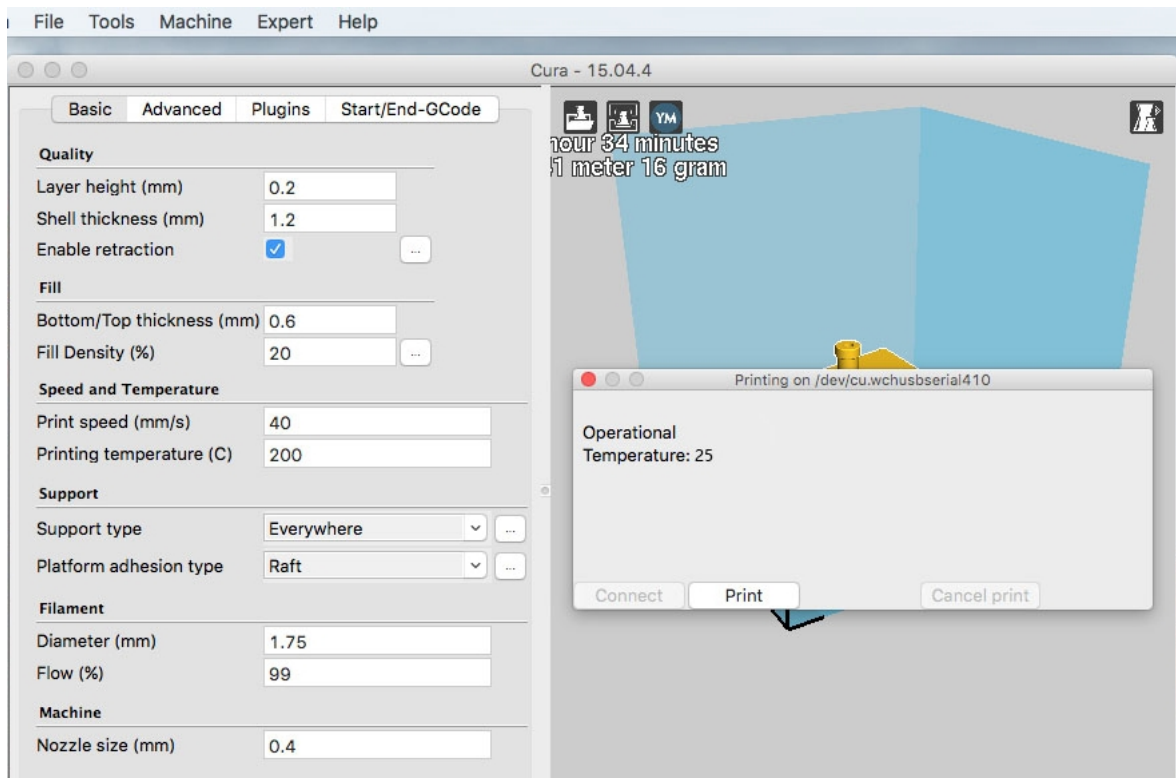4、点击"Machine"→"Machine settings"打开机器设置

5、选择打印机连接电脑后生成的端口以及波特率 115200，点击"OK"

6、点击 按钮导入格式为.STL 的模型文件。**注意模型文件不能是中文。**

7、设置好切片参数以后点击![button]按钮进入联机打印界面

8、点击"打印"，等待喷嘴温度上升到预设温度时，开始打印

Cura - 15.04.4

| Basic | Advanced | Plugins | Start/End-GCode |

Quality

Layer height (mm)	0.2
Shell thickness (mm)	1.2
Enable retraction	☑	...

Fill

| Bottom/Top thickness (mm) | 0.6 |
| Fill Density (%) | 20 | ... |

Speed and Temperature

| Print speed (mm/s) | 40 |
| Printing temperature (C) | 200 |

Support

| Support type | Everywhere | ... |
| Platform adhesion type | Raft | ... |

Filament

| Diameter (mm) | 1.75 |
| Flow (%) | 99 |

Machine

| Nozzle size (mm) | 0.4 |

hour 34 minutes
1 meter 16 gram

Printing on /dev/cu.wchusbserial410

Printing
Temperature: 180

Connect   Print   Cancel print